



## Feature:

- Inverter technology, easy to use and excellent welding performance.
- With Hot-Start, Arc-Force, Anti-Sticking function.
- Automatic overload and temperature protection.
- Can be used in severe working environment:

Temperature range: -20°C-- 50°C

Voltage range: 150V -- 260V

- Suitable for welding steel, stainless steel, copper, nickel, titanium and their alloys.

### How to choose one MMA welding machine?

Thickness of Steel (mm)	Wedling Rod (φmm)
<4mm	≤ φ2.5mm
4 ~ 8mm	φ3 ~ 4mm
8 ~ 12mm	φ4 ~ 5mm
>12mm	φ5 ~ 6mm

Size of Wedling Rod(φmm)	Welding Current (A)
φ1.0mm	20 ~ 60A
φ1.6mm	44 ~ 84A
φ2.0mm	60 ~ 100A
φ2.5mm	85 ~ 120A
φ3.2mm	120 ~ 148A
φ4.0mm	140 ~ 180A
φ5.0mm	180 ~ 200A